

Material: Polyacrylic Rubber (ACM) MAX SPARE Code: PC 70

Physical properties	Nominal	Actual	Units
Hardness	70-75	73	Shore A
ASTM D 2240, 23°C			
Tensile strength	> 80	130	Kg/cm ²
ASTM D 412, 23°C			
Elongation at break	> 200	215	%
ASTM D 412, 23°C			
Compression set	< 50	43	%
ASTM D 395, 150°C, 22 h, 25 %			
Air Ageing			
ASTM D 573, 150°C, 70 h			
Hardness Change	<(+10)	+1	Points
Tensile Change	<(-25)	-13.60	%
Elongation Change	<(-30)	-7.59	%
Fluid Resistance, IRM-901			
ASTM D 471, 150°C, 70 h			
Hardness Change	-5 to+10	+2	Points
Tensile Change	<(-20)	-6.82	%
Elongation Change	<(-30)	-11.52	%
Volume Change	-5 to +5	-1.69	%
Fluid Resistance, IRM-903			
ASTM D 471, 150°C, 70 h			
Hardness Change	-15 to +5	-7	Points
Tensile Change	<(-40)	-18.11	%
Elongation Change	<(-40)	-23.40	%
Volume Change	0 to +25	+10.24	%
Service Temperature	-10 to 170		°C

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